Delta AS series PLC (Standard Modbus)

HMI Factory Setting:

Baud Rate: 9600. 7. Even. 1.

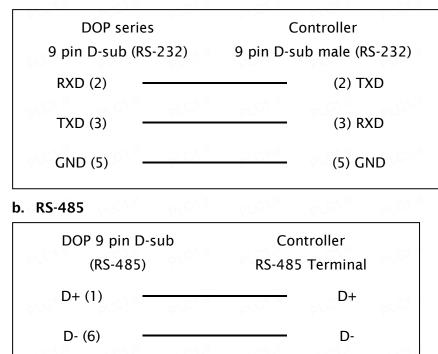
Controller Station Number: 1

Control Area / Status Area: D0/D10

Applicable models: DOP-B / DOP-W / DOP-H / HMC series > DOP-100

Connection

a. RS-232



Definition of PLC Read/Write Address

a. Registers

Туре	Format	Read/Write Range	Data Length	Note
	Word No. (n)			
X_Register	Xn	X 0 - X 63	Word	PLU.
Y_Register	Yn	Y0 - Y63	Word	CAN S
S_Register	Sn	S 0 - S 2047	Word	<u>1</u>
M_Register	Mn	M 0 - M 8191	Word	1
SM_Register	SM n	SM0 - SM2047	Word	<u>1</u>
D_Register	Dn	D 0 - D 29999	Word	o1.61. ³¹

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SR_Register	SR n	SR 0 - SR 2047	Word	
E_Register	En	E0 - E9	Word	PLC
T_Register	Tn	T 0 – T 511	Word	c A M
C_Register	C n	C 0 - C 511	Word	PLO.
HC_Register	HCn	HC0 - HC255	Double Word	C^{3}

b. Contacts

PLC1.W	Туре	PLC1	Format Bit No. (b)	Read/Write Range	
X_Coil	PLC1.II	PLC1	X n.b	X 0.0 - X 63.15	57.3
Y_Coil			Yn.b	Y0.0 - Y63.15	
D_Coil	PLC1.M	PLC1	Dn.b	D 0.0 – D 29999.15	57.17
S_Coil			S b	S 0 - S 2047	
M_Coil	PLC1.M	PLC1	Mb	M0 - M8191	57.37
SM_Coil			SM b	SM0 - SM2047	
T_Coil	PLC1.1	PLC1	Tb	T0 - T511	71. NC
C_Coil			Cb	C0 - C511	
HC_Coil	PLC1.11	PLCI	HCb	HC0 - HC255	51.11

1) The device address must be the multiple of 16.